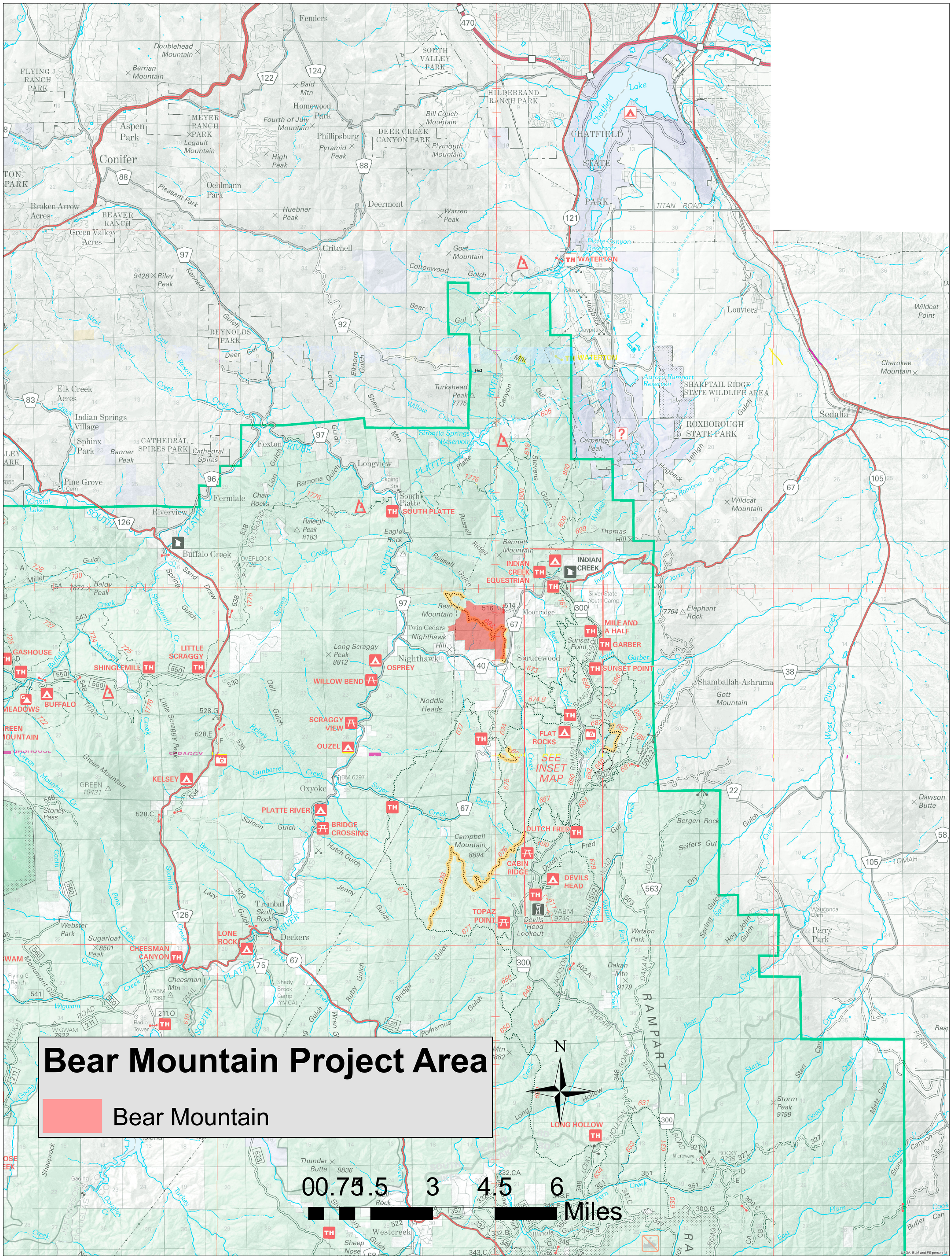Bear Mountain Project